

# ROAD



# ARMOR

## 2008 - 2014 GMC 2500 HD/3500HD FRONT BUMPER INSTALL INSTRUCTIONS



### Warning!

Read the instructions completely before beginning the installation. Before tightening bolts, drilling or cutting where required, check to make sure that there are no obstructions such as brake, fuel or electrical lines that may be damaged.

### IMPORTANT NOTICE

IF YOU ARE RECEIVING THIS ROAD ARMOR PRODUCT RAW/UNCOATED.

BE SURE TO INSPECT AND OR TEST FIT YOUR PRODUCT TO ENSURE PROPER FITMENT AND ADEQUATE SURFACE PREPERATION BEFORE HAVING YOUR PRODUCT COATED, PAINTED, BED LINED, ETC.

ROAD ARMOR WILL NOT BE RESPONSIBLE FOR THE COST OF COATING YOUR UNIT IF ANY PROBLEMS WITH FIT OR FINISH ARE NOT NOTED AND ADDRESSED PRIOR TO HAVING YOUR PRODUCT COATED.

THANK YOU

### TOOLS NEEDED

- Yourself and a strong friend / bumper jack.
- Socket set, Ratchet & Wrenches (metric & standard)  
( ... more than likely metric for your rig, cause everything's imported these days,  
and standard for your new bad ass Made in USA bumper.  
Road Armor thanks you for supporting the American Economy! )
- Cutting Tool to Cut Through Plastic. Examples, cut off wheel, Jigsaw, dremal,
- T20 Star Bit and Pliers
- Common Sense, a Tape Measure, and a bit of Patience



**STEP 1 :** Make sure you have all necessary tools and hardware.

Hardware Kit Includes : ( all Grade 8 )

- ( 8 ) .5" x 1.5" Bolts
- (16) .5" Washers
- ( 8 ) .5" Lock Washers
- ( 8 ) .5" Nuts
- ( 2 ) .5" Retainer Clips
- ( 8 ) Allen Head bolt (Winch Hardware)
- ( 1 ) Package of Road Armor Logo Hardware



## STEP 2:

- Park on level surface and Disconnect Positive Battery Terminal.
- Disconnect Factory Fog Lights and Remove OEM Bumper.
- Once OEM bumper is removed, pull off color matched plastic trim piece (front fascia) and the grille. If you need further information on how to remove these parts, refer to page 3.
- Remove additional parts shown below.
- For piece below Headlight use a T20 star bit and either a wrench and / or pliers to remove both bolts on backside of headlight.
- You will need to trim the grille. Refer to page 3 and 4 for further instruction.



The image on the left shows all parts that must be removed to fit Road Armor bumper :

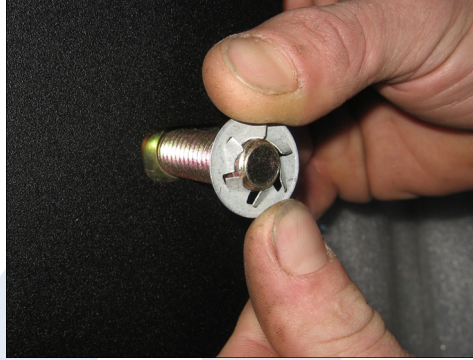
2 Tow hooks, 2 bumper stiffeners, 5 Hard Plastic Pieces and Floppy piece of rubber.





### STEP 3:

- Loosely fit brackets on frame using the factory bolts from the factory bumper.
- Install one bolt in Road Armor bumper per side using retainer clips as pictured below.



- If guarded : Wrap corners with soft material to protect fenders from scratching.
- Measure between bracket holes and position bumper bolts for easy alignment.
- Carefully guide bumper onto brackets and tighten once bumper is adjusted.



- Using a silver sharpie or paint pen mark the contour of the bumper on inner fenderwell by pulling it tight and tracing. Once traced, double check and make any necessary adjustments then cut excess plastic and tuck into bumper.



- Basque in glory. Congratulations! Time for a cold one!



## How to Remove Front Fascia.

- Remove the two bolts per side that hold the fascia in place from the inside edge of the wheel well.

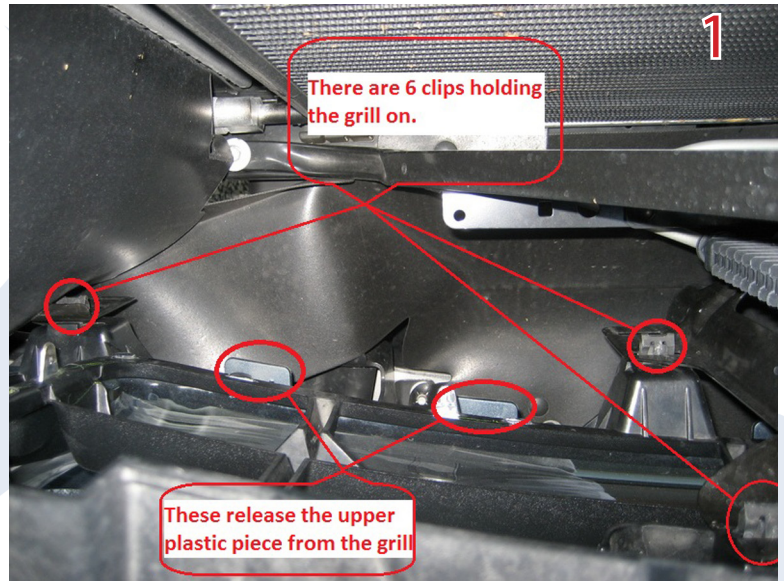
Picture 3

- Under the headlights there are clips but they will come free when removing the fascia.
- In the center, where the fascia attaches to the grill there are plastic clips that you just push out of the grill.

Picture 1

- Remove the Fascia by pulling out on the outside corners and tilting up.

Picture 4



## How to Remove Grill and Trim it.

- Disengage the six clips on the grille by using a pair of flat-bladed pliers while pinching the retainer tabs securing the grille.

Picture 1

- Separate the grille from the hood stop and hood bumper brackets by pushing the grille outward away from the vehicle.

Picture 5

- Once removed you will need the trim both sides of the grille as shown by a red line in picture 6. Make sure to not cut off the retainer clips.

Pictures 6

- Reinstall the grille using OEM hardware.

Picture 7

