



INSTALL INSTRUCTIONS

CHEVY 1500 Rear Stealth Bumper

Product : 3191R

Application : 2019+ CHEVY 1500

I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

INCLUDED HARDWARE

- 18 #10-24 Bolt
- 18 #10-24 Nut
- 2 1/4" K-lock nut
- 4 1/4" x 0.625 Flat Washer
- 2 1/4"-20 x 3/4" Hex Bolt
- 4 8-32 x 3/4" Grade 8 flat socket cap screw
- 4 8-32 Lock Nut
- 2 License plate light
- 6 1.5" single bolt tab
- 6 1/2"-13 Nut
- 6 1/2"-13 Lock Washer
- 6 1/2"-13 USS Washers
- 2 1/2"-13 Retainer Washers
- 4 1" Plugs
- 1 RA LOGO



- 1 Unplug the trailer connector, license lights, antenna, blinds-pot and back-up sensors.
- 2 Remove the two bolts from the center of the bumper
- 3 Remove the 4 bolts on the backside of each bumper corner and remove bumper
- 4 Using dead-blow hammer, bend down bumper support tabs attached to center of hitch.

NOTE

****Remove/cut-off center bumper support bracket, from hitch, if installing winch****

- 5 Using bracket as template, drill 1/2" hole



- 5 If equipped, remove exhaust tips, park sensors and blind-spot sensor
- 6 If equipped, using #10 hardware place blind-spot sensor into sensor bracket and install into each side of bumper corner pods using #10 hardware as shown below.
- 7 Install all park sensors and harness into bumper.
- 8 Install upper 1/2" bolt tabs using retainer washers
- 9 Install each exhaust tips using OE hardware. (Tab may need to be bent slightly to install evenly)
- 10 Install RA Logo and hitch plate using #10 hardware provided.
- 11 Install all accessories at this time. (back-up lighting, license plate lights and 8k ONLY winch)



- 12 Install bumper bracket onto frame using OE hitch bolt and nut. (Red)
- 13 Install bumper onto frame and brackets, align and secure bumper using 1/2" hardware. (Blue)
- 14 Connect all harnesses and ensure proper operations of sensors and lighting.

