

# 2003-2005 DODGE 2500-3500

## FRONT BUMPER INSTALLATION INSTRUCTIONS



## SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
  - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
  - WEAR APPROPRIATE EYE PROTECTION
  - EXERCISE CARE WHEN LIFTING COMPONENTS
  - USE APPROPRIATE TORQUE FOR BOLTS
  - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
  - CHECK TORQUE AFTER FIRST 100 MILES



## 2003-2005 DODGE 2500 FRONT BUMPER

### I. TOOL LIST

1. 18MM WRENCH
2. 10MM SOCKET
3. ¾" SOCKET
4. ¾" WRENCH

### II. REMOVAL OF OEM BUMPER

1. (FOR DIESEL ONLY) REMOVE TWO 10 MM BOLTS HOLDING TOP OF INTERCOOLER. SEE FIGURE 1.

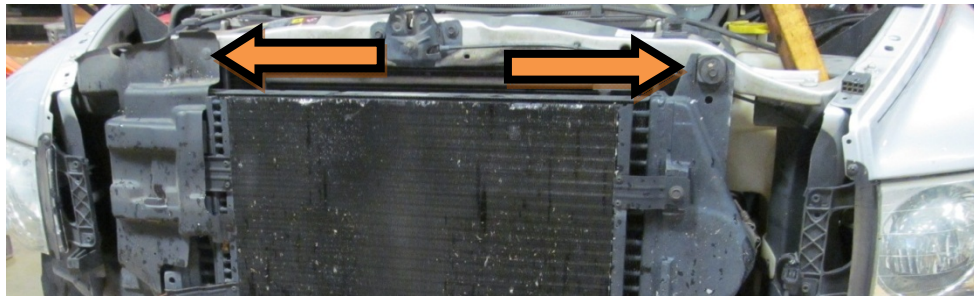


FIGURE 1:

2. DISCONNECT OEM FOG LIGHT WIRING HARNESS FROM DRIVER SIDE. SEE FIGURE 2



FIGURE 2



## 2003-2005 DODGE 2500 FRONT BUMPER

3. REMOVE TWO 18 MM NUTS THAT HOLD ON THE BOLT STRIP(BOTH SIDES)SEE FIGURE 3 AND FIGURE 4.(ON DIESEL CAREFULLY SLIDE INTERCOOLER AS FAR AWAY FROM EACH SIDE THAT IS BEING REMOVED)

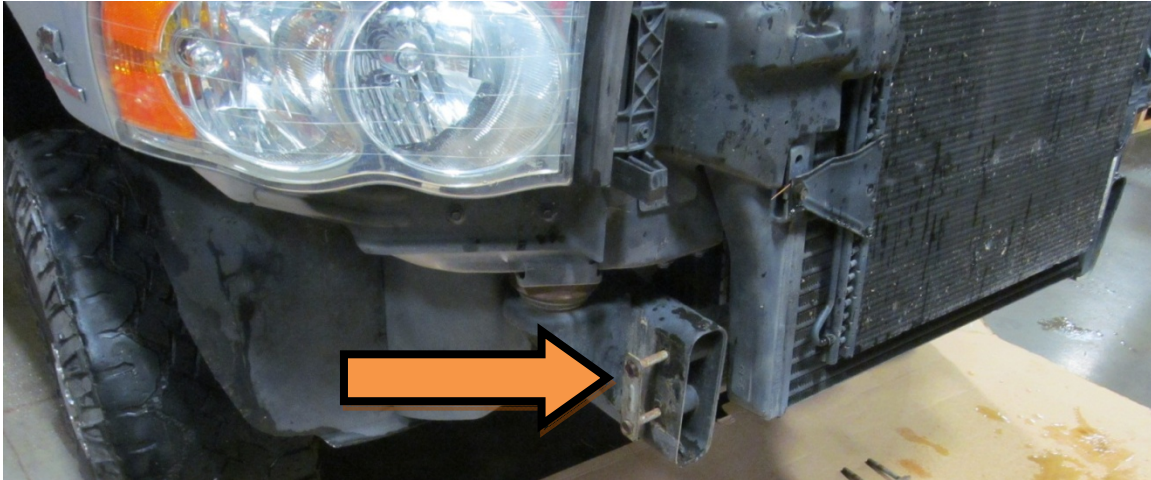


FIGURE 3: POSITION OF BOLT STRIP ON PASSENGER SIDE



FIGURE 4

4. CAREFULLY REMOVE OEM BUMPER AND PLACE IN A SAFE LOCATION.
5. REINSTALL AND TIGHTEN TWO 10MM BOLTS HOLDING THE TOP OF INTERCOOLER



### 2003-2005 DODGE 2500 FRONT BUMPER III. INSTALLATION OF HAMMERHEAD

1. POSITION FRAME MOUNTS AS SHOWN IN FIGURES 5,6, AND 7.  
AND TIGHTEN THE 2 18MM NUTS ON THE BOLT STRIPS (BOTH SIDES)



FIGURE 5: SIDE VIEW (DRIVER SIDE)



FIGURE 6: TOP VIEW (DRIVER SIDE)



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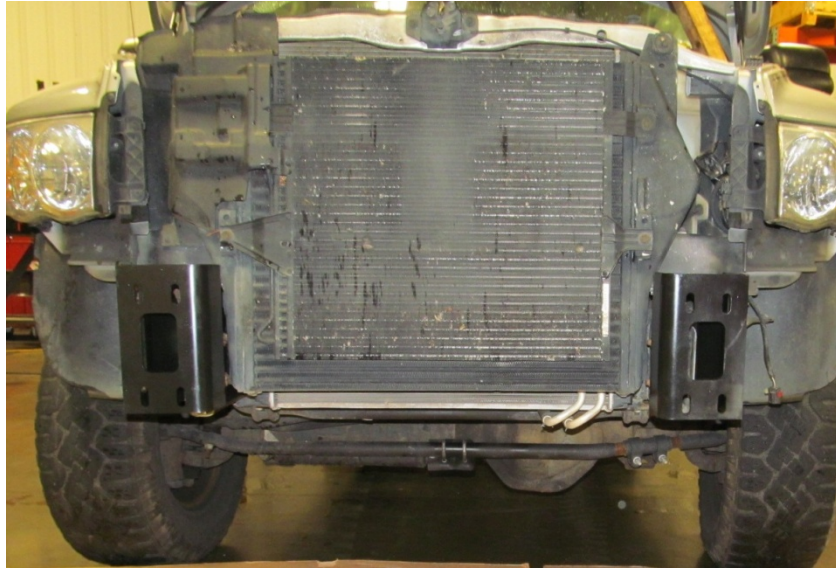


FIGURE 7

2. ALIGN HAMMERHEAD BUMPER WITH FRAME MOUNTS AND TIGHTEN THE 4 BOLTS FROM HARDWARE KIT 1 INTO THE BUMPER MOUNT WITH A  $\frac{3}{4}$  INCH WRENCH AND SOCKET.(BOTH SIDES)
2. USE HARDWARE KIT 3 FOR ANY FOG LIGHTS.



**Congratulations!**