

1988-1998 CHEVY/GMC 1500/3500, TAHOE, SUBURBAN, YUKON

FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
- SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	600-56-0127	BUMPER
2	601-56-2379	FRAME MOUNT WELDMENT
2	60K-56-0001	HARDWARE PACKAGE #1

II. TOOL LIST

1. 3/4" wrench
2. 3/4" socket
3. 18mm socket
4. 21mm socket

III. REMOVAL OF OEM BUMPER

1. Using 18mm socket and wrench, remove two bolts on OEM bumper side brace. (both sides)





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- Using 21mm socket, remove three bolts holding on OEM bumper. (both sides)



- Pull bumper out two inches. Using 18mm socket remove bolts on top and bottom of side brace. Set brace aside. (both sides) Set OEM bumper aside.





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IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Lay out Hammerhead frame mounts as shown.





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2. Using six ½"-13x2" bolts, twelve ½" flat washers, six ½" lock washers, and six ½"-13 nuts, bolt on Hammerhead frame mounts. Do not fully tighten.
3. Using eight ½"-13x2" bolts, sixteen ½" flat washers, eight ½" lock washers, and eight ½"-13 nuts, bolt Hammerhead bumper to frame mounts.
4. Align and tighten bumper with ¾" wrench and ¾" socket.



CONGRATULATIONS!!