

2008-2010 FORD F250-550

FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS
- BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS

- SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



2008-2010 Ford F 250-550 Front

I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	600-56-0255	FRONT BUMPER
1	601-56-2303	RIGHT FRAME MOUNT WELDMENT
1	601-56-2304	LEFT FRAME MOUNT WELDMENT
1	60K-56-0001	HARDWARE PACKAGE #1
1	60K-56-0025	HARDWARE PACKAGE #25

II. TOOL LIST

1. ¾" wrench
2. ¾" socket
3. 7/16" socket
4. 7/16" wrench
5. 18mm socket
6. 16mm socket
7. 8mm socket

III. REMOVAL OF OEM BUMPER

1. Using 8mm socket, remove OEM hood latch if it is mounted to the OEM bumper. (early trucks in this year range have bumper mounted hood latches) . This will be reused.
2. Disconnect OEM fog lights. (if applicable)



2008-2010 Ford F 250-550 Front

3. Use 18mm socket to remove four bolts holding on OEM bumper and set aside.



4. Using 16mm socket remove three bolts holding on OEM tow hook and set aside. Access bolt heads from bottom. (both sides)



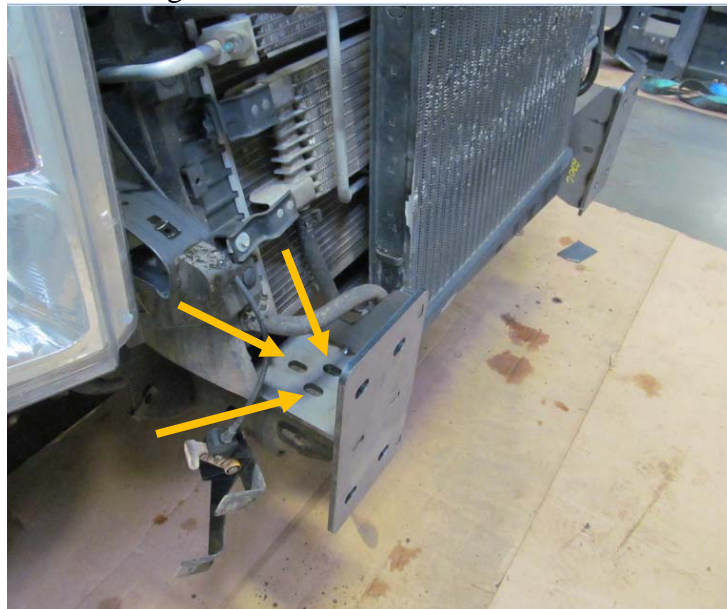


2008-2010 Ford F 250-550 Front



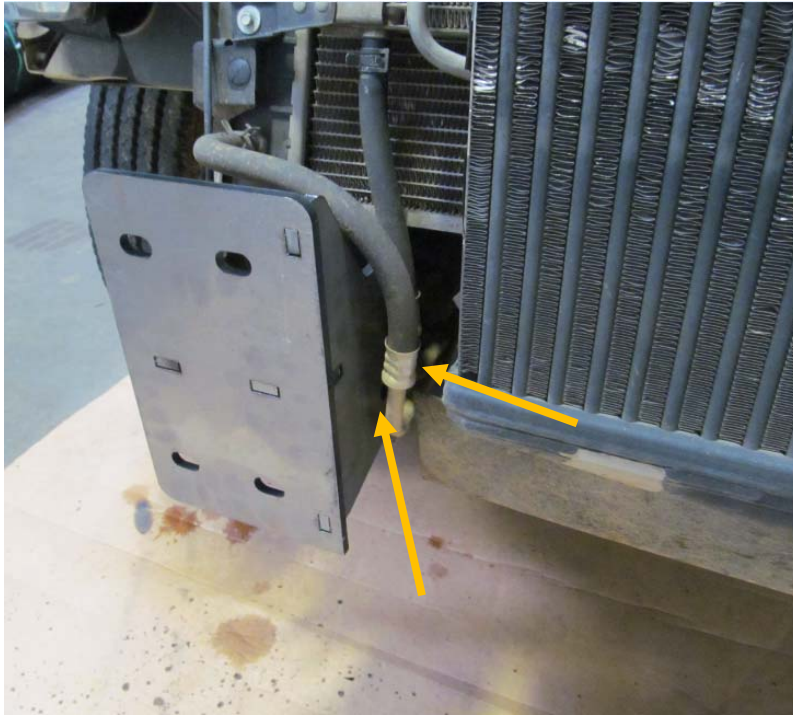
IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Install Hammerhead frame mounts. From hardware package #25, use three 7/16"-14x1.75" bolts, six 7/16" flat washers, three lock washers, and three 7/16"-14 nuts for the top holes. For the inside holes, use two 1/2"-13x1.5" bolts, four lock washers, two lock washers, and two 1/2"13 nuts. Hand tighten.





2008-2010 Ford F 250-550 Front



2. From hardware package #1, use four 1/2"-13x2" bolts, eight flat washers, four lock washers, and four 1/2"-13 nuts per side to fasten Hammerhead bumper to frame mounts. Align bumper and tighten all bolts.
3. From hardware package# 25, use two 1/4"-20x1.00" bolts, four flat washers, two lock washers, and two 1/4"-20 nuts to fasten the OEM hood latch to the Hammerhead bumper.

CONGRATULATIONS!!

