

2018-20XX Jeep Wrangler JL

X-SERIES FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
 - CHECK TORQUE AFTER FIRST 100 MILES



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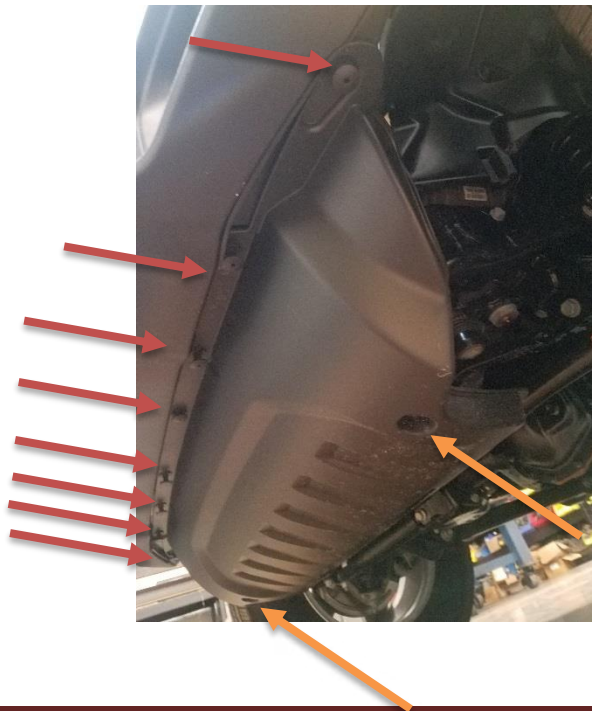
I. TOOL LIST

1. 18mm socket
2. 16mm socket
3. 8mm socket
4. 3/4" socket
5. Torx 20

II. REMOVAL OF OE BUMPER



1. Remove 8 plastic clips from front of OE "skid plate". Using the 8mm socket, remove the 2 bolts from the bottom then remove the skid plate.





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2. Remove the two 15mm bolts from the backing plate then remove the plate



3. There are two 18mm nuts on the outside of the frame and the inside of the frame for a total of 8. Remove these with the 18mm socket.





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4. Unplug the fog lights. The plug is located on the left side next to the body mount



5. Remove the 2 plastic clips on the front top trim piece.



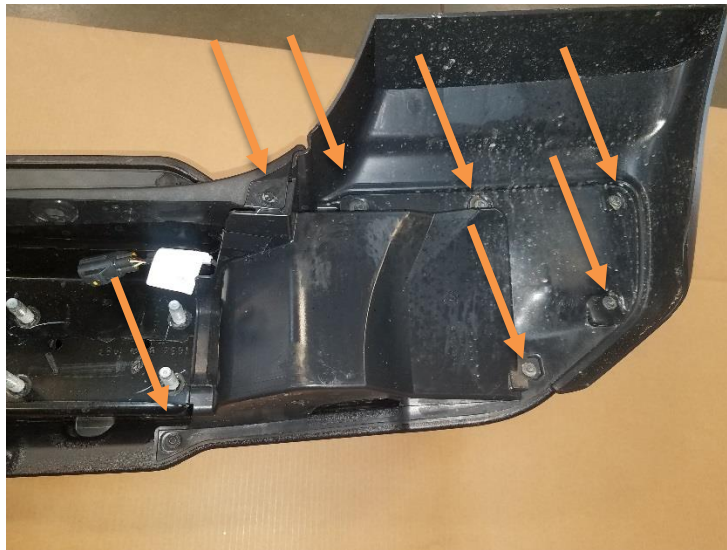


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6. Remove OE bumper.



7. Remove the plastic cover on each side of the front bumper using the torx 20. There are 7 screws.





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8. Depending on what package you have your fog light mounting will be different. If you have the Rubicon there are 2 6mm bolts you will remove with a 10mm socket. If you have the Sahara there are 4 screws you will remove with a Torx 20. If you have the sport you will remove 3 screws with a Torx 20. Unplug and remove the fog lights.



9. Remove all 6 plastic clips from the top trim and remove the top trim.





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10. Remove all push nuts from the main 8 bolts in the bumper.



11. Remove the 4 bolts holding on the metal plate with a 15mm socket.
Remove the metal plate and set aside.





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12. Remove the wiring harness from the front bumper.



III. INSTALLATION OF HAMMERHEAD BUMPER

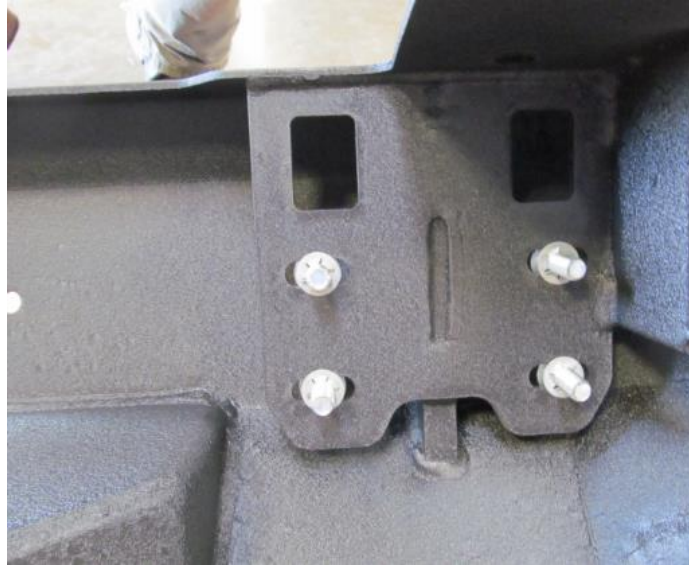
1. Install factory fog lights using factory screws. Do this for both sides. The Sahara is shown.





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2. Install four ½"-13 x 1.5" carriage head bolts in bumper with push nuts. Do this for both sides



2. Place bumper on frame mounts and use the provided 8 ½" nuts, 8 ½" washers and 8 ½" lock washers to secure the bumper to the frame.
3. Align bumper and torque all bolts to spec with a ¾" socket.
3. Use the OE wiring harness to wire your fog lights.



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CONGRATULATIONS!

Your hammerhead x series front bumper is now complete.
Thank you for your purchase.