

2011-20XX Ford F250-F550 Front Bumper Installation

After the OEM bumper is removed you will need to install the Hammerhead frame mounts. Hardware Kit #4 will be used to install these brackets to the inside of the frame rail as shown in the pictures below. Use a 1/2"-13 x 2" bolt with two flat washers, a lock washer and a 1/2"-13 nut for each hole.

Passenger side frame rail -



Driver side frame rail



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Front end with Hammerhead frame mounts installed



The Hammerhead bumper can now be installed with the provided Hardware. (Hardware Package #1)
Use a 1/2"-13 x 2" bolt with two flat washers, a lock washer and a 1/2"-13 nut for each hole.

