



INSTALLATION INSTRUCTIONS

Applicable Models

DGB227 Dodge Ram 2500/3500, 2010-up

DGR227 Dodge Ram 2500/3500, 2010-up with bottom rake

DGB227H Dodge Ram 2500/3500, 2010-up HD bumper

DGB227L Dodge Ram 2500/3500, 2010-up with lights

DGR227L Dodge Ram 2500/3500, 2010-up with bottom rake and lights

DGB227HL Dodge Ram 2500/3500, 2010-up HD bumper with lights

Steps

Remove original bumper.

If applicable, remove original tow hooks.

Remove mounting brackets from Ali Arc Bumper

Fasten mounting brackets and tow hooks with original bolts.

Fasten Ali Arc Bumper to the frame using original bolts.

Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.



Cleaning and Maintenance

Use soap and water. Avoid acid washes, as it will etch aluminum surface.

Original shine can be maintained by periodically using a standard metal polish.

We use and recommend Autosol.