



INSTALLATION INSTRUCTIONS

Applicable Models

DGB101 RAM 2500/3500 2019 - Up	DGG101 RAM 2500/3500 2019 - Up
DGA102H RAM 5500 2019 - Up	DGG101L RAM 2500/3500 2019 - Up
DGB101L RAM 2500/3500 2019 - Up	DGG101LS RAM 2500/3500 2019 - Up
DGH102 RAM 5500 2019 - Up	DGH102L RAM 5500 2019 - Up
DGB101LS RAM 2500/3500 2019 – Up	DGH102LS RAM 5500 2019 - Up
DGR101 RAM 2500/3500 2019 - Up	
DGR101L RAM 2500/3500 2019 - Up	
DGR101LS RAM 2500/3500 2019 - Up	

Steps

Remove tow hooks from frame. Remove original bumper by unbolting and removing the existing nuts and bolts attaching the bumper to the frame and inner fender.

Install Ali Arc bumper system by aligning mounting brackets to the existing bolt holes in inside frame and fasten (hand tight) original bolts into position. Install bumper to mounting brackets with 4 12 mm x 50 mm bolts, ensure it is square and level, and once aligned securely tighten all nuts and bolts and U-Bolts.

If applicable Install fog lights by removing them from original metal housings and mounting them in to Ali Arc bumper with provided M6x25 mm bolts

If applicable Install parking sensors by removing them from original location one by one you have to make sure they are place in same location in Ali Arc bumper.

If applicable transfer wire harness and connect all plugs.

Cleaning and Maintenance

Use soap and water. Avoid acid washes, as it will etch aluminum surfaces. Original shine can be maintained by periodically using a standard metal polish. We use and recommend Autosol.