



INSTALLATION INSTRUCTIONS

Applicable Models

FDB279 Ford Super duty F250/350/450/550 2017-up

FDR279 Ford Super duty F250/350/450/550 2017-up with Rake

FDR279P Ford Super duty F250/350/450/550 2017-up with Rake PSV spec

FDB279C Ford Super duty F250/350/450/550 2017-up Adaptive Cruse Control

FDR279C Ford Super duty F250/350/450/550 2017-up with Rake & Adaptive Cruse Control

FDG279/1/C1/2/C2 Ford Super duty F250/350/450/550 2017-up "GUARDIAN" Bumper

Steps

Remove original bumper and tow hooks

Separate Ali Arc steel mounts from Ali Arc bumper

Fasten Ali Arc steel mounts and supplied Ali Arc Tow Hooks to frame using original bolts and supplied 14 mm nuts with washers.

If equipped with fog lights. Remove fog lights from original brackets and install them in supplied brackets.

Fasten Ali Arc bumper to Ali Arc steel mounts using supplied bolt kits (4 - 50mm X 12mm)

Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.

