



INSTALLATION INSTRUCTIONS

Applicable Models

FDB273 Ford Super duty F250/350/450/550 1997 - 2006

FDR273 Ford Super duty F250/350/450/550 1997 - 2006

Steps

Remove original bumper (2 bolts on either side of tow hooks).

Separate Ali Arc steel mounts from Ali Arc bumper

Fasten Ali Arc steel mounts to frame using supplied bolt kit (8 - 30mm X 12mm).

Fasten Ali Arc bumper to Ali Arc steel mounts using supplied bolt kits (4 - 50mm X 12mm)

Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.

Cleaning and Maintenance

Use soap and water. Avoid acid washes, as it will etch aluminum surface.

Original shine can be maintained by periodically using a standard metal polish.

We use and recommend Autosol.