



INSTALLATION INSTRUCTIONS

Applicable Models

FDB275 Ford F150 2009-up

FDR275 Ford F150 2009-up with bottom rake

FDB275H Ford F150 2009-up HD bumper

Steps

Open hood remove 3 screws holding latch mechanism.

Remove original bumper and tow hooks (4 bolts on each side of frame).

Separate Ali Arc steel mounts from Ali Arc bumper

Fasten Ali Arc steel mounts to frame using supplied bolts (4 - 50mm X 12mm).

Fasten Ali Arc bumper to Ali Arc steel mounts and tow hooks using original bolts.

Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.

Attach supplied aluminum latch bracket in place original mounting holes install latch mechanism

Cleaning and Maintenance

Use soap and water. Avoid acid washes, as it will etch aluminum surface.

Original shine can be maintained by periodically using a standard metal polish.

We use and recommend Autosol.