



INSTALLATION INSTRUCTIONS

Applicable Models

FDB277 Ford Super duty F250/350/450/550 2007-up

FDR277 Ford Super duty F250/350/450/550 2007-up with bottom rake

FDB277H Ford Super duty F250/350/450/550 2007-up HD bumper

Steps

Open hood and remove yellow hood latch and bracket from original bumper

Remove original bumper (2 bolts on both side of tow hooks and 2 outer bumper supports)

Remove original tow hooks

Fasten Ali Arc steel mount to the top of the frame, in place of original tow hooks, using supplied bolt kit (8 - 50mm X 12mm)

Fasten Ali Arc bumper to Ali Arc steel mounts using supplied bolt kits (4 - 50mm X 12mm)

Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.

Refasten Yellow hood latch and bracket to your Ali Arc bumper using original hardware.

Cleaning and Maintenance

Use soap and water. Avoid acid washes, as it will etch aluminum surface.

Original shine can be maintained by periodically using a standard metal polish.

We use and recommend Autosol.