

99-03 Ford F150, Expedition (2002) Grille Guard Installation Instructions. Part # 200-59-9004

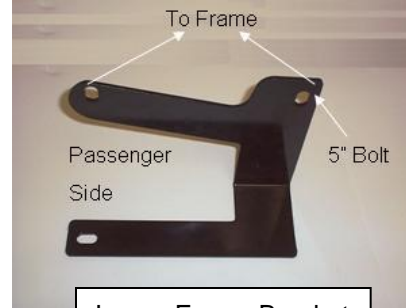


Driver

Passenger

Bumper Support Bracket

Quantity	Description
20	1/2 inch flat washers
10	1/2 inch Hex nuts
10	1/2 inch lock Washer
4	1/2 inch X 6 inch bolts
6	1/2 inch X 1-3/4 inch bolts
50	Total Pieces



Lower Frame Bracket

Step 1: Install Bumper Support Bracket between frame horn and back of chrome bumper. Loosen bolts that hold the bumper (2 per side) to the frame. Warning: Only loosen bolts enough for bracket to fit over, **do not remove!** Slide bracket behind loosen bolts on frame. Retighten bolts.

Step 2: Attach lower frame bracket to the pre-existing holes to the outside of frame.



Mark 1/2 inch hole

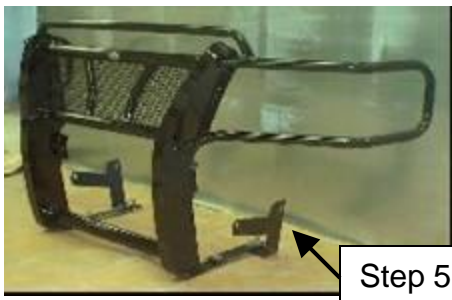


Step 4: Drill 1/2 inch hole through chrome bumper and bumper support bracket.

Step 3: Align Grill Guard to bumper and mark the holes on chrome for drilling. Remove grill guard and drill 1/2 inch hole through chrome bumper and bumper support bracket installed in step 1.

Step 5: Attach frame bracket to the bottom of the grille guard strap as shown.

Step 6: Check alignment of grille guard to truck measuring outside of loop to the body. Tighten all bolts!



Step 5



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