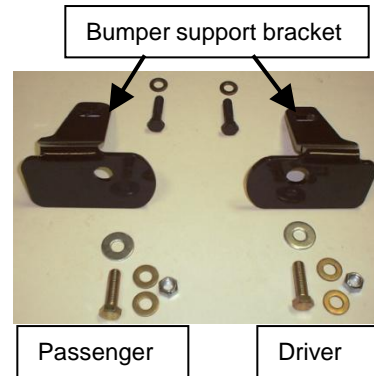
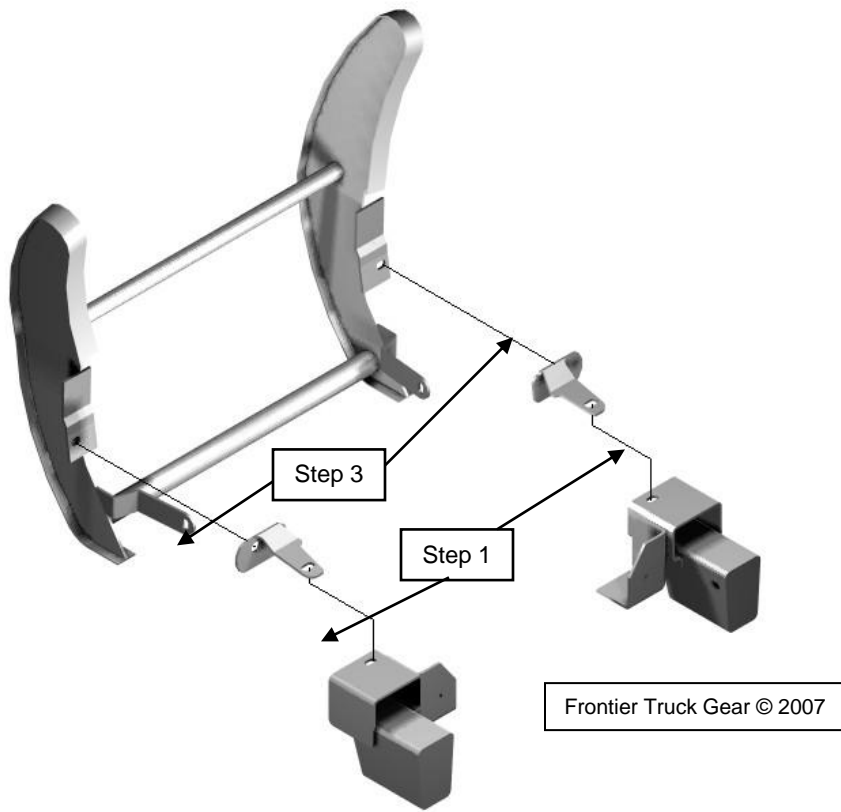


**03-06 GMC 2500HD-3500HD Grille Guard Installation Instructions.**  
**Part # 200-30-3004**



Bolt Bag Contents:	
Quantity	Description
2	1/2" X 1 3/4" Bolts
6	1/2" Flat Washers
2	1/2" Lock Washer
2	1/2" Hex Nuts
2	1-1/2" X 1/2" flat washer
2	12mm X 45mm bolts
16	Total Pieces

**Step 1:** Remove upper bumper support bolt located on the top of frame. (Note: Do not remove factory bumper). Install Frontier bumper support bracket behind bumper and to the top of frame. Insert bolt and slide bumper support bracket forward to the backside of the chrome bumper. Tighten bolt. (Hint – Brackets should point away from each other when placed against the back of the factory bumper.)

**Step 2:** Remove inside 12mm bolt that connects tow hook to frame. **NOTE: DO NOT REMOVE TOW HOOK**

**Step 3:** Align grille guard to truck and drill 1/2 inch hole through chrome bumper and bumper support bracket installed in step 1.

**Step 4:** Insert 1/2 X 1-3/4 inch bolts through grille guard, chrome bumper, and bumper support bracket. Use 1-1/2" washer to back up pre-punched 1" hole in support bracket. The washer will prevent the nut from slipping through hole!

**Step 5:** Insert bottom of upright to the **inside of the frame** (tow hook hole). Insert 12 mm bolt (black from bolt bag) loosely on both uprights.

**Step 6:** Check alignment of grille guard to truck and tighten all bolts.