

Installation Instructions

Applicable Models

GMB195 GMC 2500 - 2020 up
GMR195 GMC 2500 - 2020 up with Rake
GMB195S GMC 2500 - 2020 up w/ sensors
GMR195S GMC 2500 - 2020 up with Rake & sensors
GMG195/195L GMC 2500 - 2020 up Guardian
GMG195S/LS GMC 2500 - 2020 up Guardian with sensors
CHR195 CHEVY 2500 - 2020 up with Rake
CHR195S CHEVY 2500 - 2020 up with Rake & sensors
CHG195/195L CHEVY 2500 - 2020 up Guardian
CHG195S/LS CHEVY 2500 - 2020 up Guardian with sensors

Steps

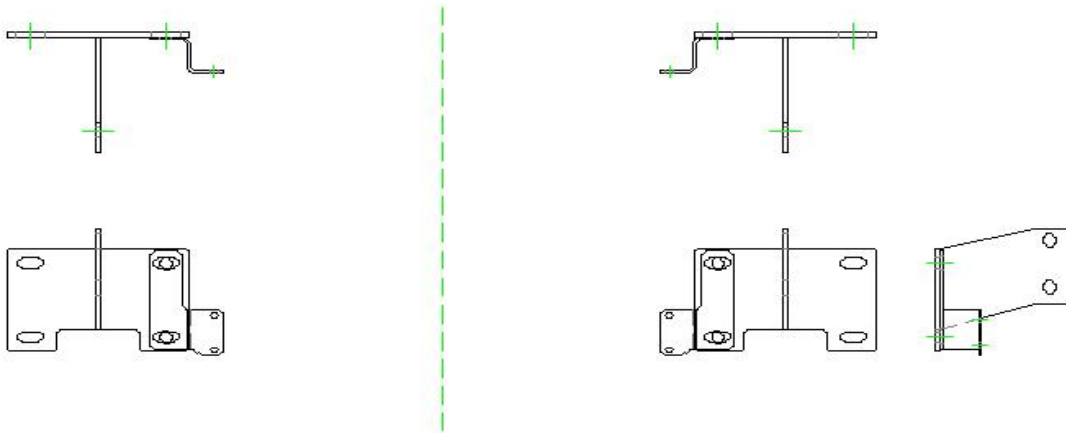
Remove original bumper and support brackets

If equipped with motorized air damper, Ali Arc providing mounting brackets.

Separate Ali Arc steel mounts from Ali Arc bumper

Fasten Ali Arc steel mounts to frame using 4 original bolts holding support brackets

If equipped with motorized air damper, mount two brackets in shown configuration with supplied four 6 mm bolts.



Fasten Ali Arc bumper to Ali Arc steel mounts using supplied bolt kits (4 - 50mm X 12mm)
Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.

Cleaning and Maintenance

Use soap and water. Avoid acid washes, as it will etch aluminum surface.

Original shine can be maintained by periodically using a standard metal polish.

We use and recommend Autosol.