



1-800-366-9712

INSTALLATION INSTRUCTIONS

IMPORTANT NOTICE: Be sure to inspect and test fit product before having it coated or painted. Ranch Hand will not be responsible for the cost of the coating if any problems with fit or finish are not noted and addressed beforehand.

**2021-up FORD F-150 SUMMIT BACK BUMPER
PART # SBF21HBLSL**

NOTE: EXCLUDING KING RANCH AND PLATINUM MODELS WITH BRUSHED ALUMINUM TAILGATE PANELS.

1. If reverse sensors are present, remove the sensors from the factory bumper.
2. Unplug the license plate lights and remove light covers from bumper.
3. Remove license plate.
4. Unplug trailer plug and remove from bumper.
5. Remove spare tire lock.
6. Remove the top plastic part of the bumper. To remove this part, you will need to squeeze the plastic clips, located on the bottom side of the bumper, together and push up.
7. Remove the two side metal bumper pieces from truck.
8. Install the Ranch Hand bumper by using the 7/16” bolts provided.
9. Before tightening the bolts, slide the trailer plug thru the large, slotted hole in the back plate. Once it clips into the factory mount, tighten all bolts.
10. Install license plate by using the 1/4” bolts provided.
11. Plug in the lights into the light covers and clip light cover into bumper.
12. Install spare tire lock into the hole located on the right side of the license plate.
13. If reverse sensors are present, install the rubber grommets. If your truck has six sensors, remove the “knock-out” in the skirts and insert grommet.
14. If no reverse sensors, use the rubber plugs to fill the holes.
15. MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!

----- **WARNING** -----

Special care should be exercised in the handling, storage and installation of Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

Rev. 2023